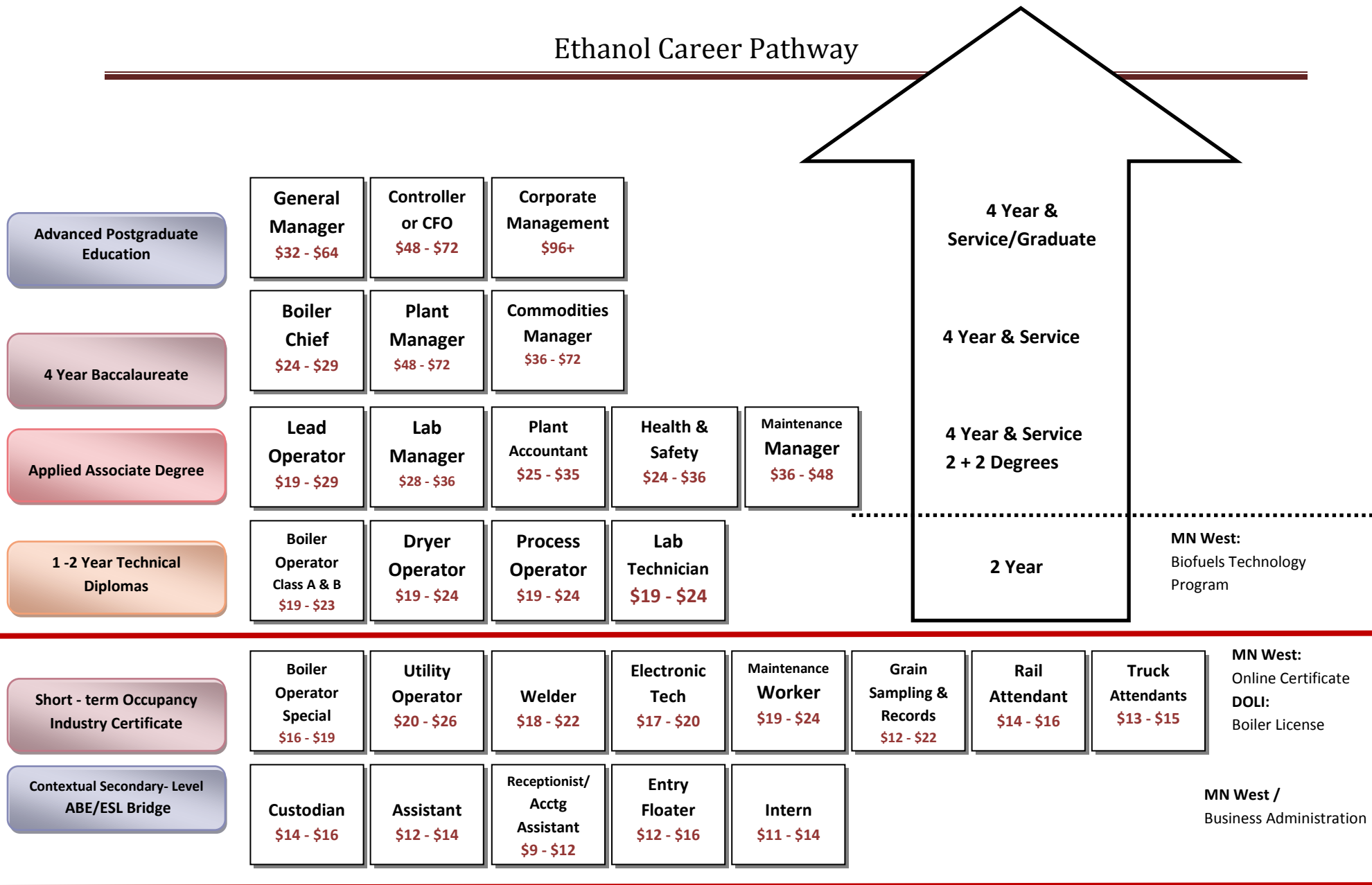


Ethanol Career Pathway



The range of wages in each position will vary from plant to plant.